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The following sample(s) was/were submitted and identified on behalf of the clients as: Soup maker

SGS Job No.: CP14-040063 - GZ

Model No. : KL-215

Client Ref. Info. : SEE REMARK

Material Name: silicone,PP,Stainless steel,PC

Country of Destination: EU

Date of Sample Received: 28 Jul 2014

Testing Period: 28 Jul 2014 - 24 Sep 2014

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).



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#### Result Summary:

Test Requested	Conclusion
French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64	PASS
with amendments and European Commission Regulation (EU) No 10/2011 with	
amendments – Overall migration in specified foodstuffs	
French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with	PASS
amendments- Overall migration in specified foodstuffs	
French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with	PASS
amendments-Peroxide value	
French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64	PASS
with amendments and European Commission Regulation (EU) No 10/2011 with	
amendments-Specific Migration of Bisphenol A	
French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64	PASS
with amendments and European Commission Regulation (EU) No 10/2011 with	
amendments-Specific migration of	
2,2,4,4-Tetramethyl-1,3-cyclobutanediol(TMCD)	
French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with	PASS
amendments-Specific Migration of Organotin (as Tin)	
French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64	PASS
with amendments and European Commission Regulation (EU) No 10/2011 with	
amendments-Specific Migration of Heavy Metal	
French Arrêté du 13 Janvier 1976, French Décret 2007-766 with amendments and	PASS
DGCCRF Information Notice 2004/64 with amendments-Composition analysis	
French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with	PASS
amendments –Volatile organic matter (VOM)	

Signed for and on behalf of

SGS-CSTC Ltd.

Catty Gong

Approved Signatory

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Test Results:

#### **Test Part Description:**

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	CAN14-122738.001	Silver-gray metal knife	stainless steel
SN2	CAN14-122738.003	Red plastic lid	PP
SN3	CAN14-122738.004	White plastic lid	PP
SN4	CAN14-122738.005	Black plastic lid	PP
SN5	CAN14-122738.006	Transparent plastic	PC
SN6	CAN14-122738.008	Translucent silicone rubber ring	silicone rubber
SN7	CAN14-122738.009	Transparent plastic	tritan

# French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No 10/2011 with amendments – Overall migration in specified foodstuffs

Test Requested: As specified by client, to determine Overall migration from plastic used in contact with food for

compliance with French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No 10/2011 with

amendments.

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN 1186-1:2002 for selection of test methods:

or EN 1186-3:2002 aqueous food simulants by total immersion method;

or EN 1186-14:2002 substitute test.

Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible <u>Limit</u>	Result of 003 Overall Migration	Comment
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	60mg/kg	<20mg/kg	PASS
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60°C	60mg/kg	<20mg/kg	PASS
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60°C	60mg/kg	<20mg/kg	PASS
Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible <u>Limit</u>	Result of 004 Overall Migration	Comment
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	60mg/kg	<20mg/kg	PASS



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95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60°C	60mg/kg	<20mg/kg	PASS
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60°C	60mg/kg	<20mg/kg	PASS
Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible <u>Limit</u>	Result of 005 Overall Migration	<u>Comment</u> on
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	60mg/kg	<20mg/kg	PASS
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60°C	60mg/kg	<20mg/kg	PASS
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60°C	60mg/kg	<20mg/kg	PASS
Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible Limit	Result of 006 Overall Migration	Comment on
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	10mg/dm <sup>2</sup>	<3.0mg/dm²	PASS
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60°C	10mg/dm²	<3.0mg/dm²	PASS
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60°C	10mg/dm²	<3.0mg/dm <sup>2</sup>	PASS
Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible <u>Limit</u>	Result of 009 Overall Migration	<u>Comment</u> on
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	10mg/dm²	<3.0mg/dm²	PASS
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60°C	10mg/dm²	<3.0mg/dm²	PASS
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60°C	10mg/dm²	<3.0mg/dm²	PASS

#### Notes:

- 1. mg/kg = milligram per kilogram of foodstuff in contact with mg/dm² = milligram per square decimeter
- 2. °C = degree Celsius
- 3. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments
- 4. The test data is obtained by considering the articles intended for repeated use as per described in



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Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result. 5.Test sample of 003~005 was applied to container with capacity of 1.5 L.

# French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with amendments- Overall migration in specified foodstuffs

Test Requested: As specified by client, to determine Overall migration from silicone rubber used in contact with

food for compliance with French Arrêté du 25 Novembre 1992 and French Décret 2007-766

with amendments.

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

or EN 1186-3:2002 aqueous food simulants by total immersion method;

or EN 1186-2:2002 olive oil by total immersion method;

Simulant Used	<u>Time</u>	<u>Temperature</u>	Max. Permissible	Result of 008	<u>Comment</u>
			<u>Limit</u>	Overall Migration	
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	60mg/kg	<20mg/kg	PASS
Rectified Olive Oil	1.0hr(s)	100°C	60mg/kg	<20mg/kg	PASS

#### Notes:

- 1. mg/kg = milligram per kilogram of foodstuff in contact with
- 2. °C = degree Celsius
- 3. The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.
- 4. Test sample was applied to container with capacity of 1.5 L.

#### French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with amendments-Peroxide value

Test Requested: As specified by client, to determine Peroxide value from Silicone rubber used in contact with

food for compliance with French Arrêté du 25 Novembre 1992 and French Décret 2007-766

with amendments.

Test Method: With reference to European Pharmacopoeia(2005).

 Test Item(s)
 Limit
 008

 Peroxide Value
 Absent
 Absent

 Comment
 PASS

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French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No 10/2011 with amendments—Specific Migration of Bisphenol A

Test Requested: As specified by client, to determine Specific Migration of Bisphenol A from plastic used in

contact with food for compliance with French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No

10/2011 with amendments.

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN13130-1:2004 for selection of test method, analysis was

performed by HPLC-FLD&LC-MS.

#### Sample 006

Simulant Used: 10% Ethanol Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Specific migration of Bisphenol-A	0.6	mg/kg	0.2	ND
Comment				PASS

#### Sample 006

Simulant Used: 95% Ethanol Test Condition: 60 °C 3.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Specific migration of Bisphenol-A	0.6	mg/kg	0.2	ND
Comment				PASS

#### Sample 006

Simulant Used : Isooctane
Test Condition : 60 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Specific migration of Bisphenol-A	0.6	mg/kg	0.2	ND
Comment				PASS

Notes:



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- 1. mg/kg = milligram per kilogram of foodstuff in contact with
- 2. °C = degree Celsius
- 3. MDL=Method Detection Limit
- 4. ND = Not Detected(less than MDL)
- 5. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
- 6. The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No 10/2011 with amendments-Specific migration of 2,2,4,4-Tetramethyl-1,3-cyclobutanediol(TMCD)

Test Requested: As specified by client, to determine Specific Migration of

2,2,4,4-Tetramethyl-1,3-cyclobutanediol(TMCD) from plastic used in contact with food for compliance with French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No 10/2011 with

amendments.

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN13130-1:2004 for selection of test method, analysis was

performed by GC-MS.

#### Sample 009

Simulant Used: 3% Acetic acid(W/V) aqueous solution

Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Specific migration of	5	mg/kg	0.5	ND
2,2,4,4-Tetramethyl-1,3-cyclobutanediol(TMCD)				
Conclusion				PASS

#### Notes:

1.mg/kg = milligram per kilogram

2.MDL = Method Detection Limit

3.ND = Not Detected ( < MDL)

4. The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result. 5.Results shown were conducted by SGS SH LTD.



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# French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with amendments-Specific Migration of Organotin (as Tin)

Test Requested: As specified by client, to determine Specific Migration of Organotin (as tin) from Silicone rubber

used in contact with food for compliance with French Arrêté du 25 Novembre 1992 and French

Décret 2007-766 with amendments.

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN13130-1:2004 for selection of test methods; analysis was

performed by ICP-OES.

#### Sample 008

Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution

Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Specific Migration of Organotin (as Tin)	0.1	mg/kg	0.01	ND
Comment				PASS

#### Notes:

- 1. mg/kg = milligram per kilogram of foodstuff in contact with
- 2. °C = degree Celsius
- 3. MDL=Method Detection Limit
- 4. ND = Not Detected(less than MDL)

# French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No 10/2011 with amendments—Specific Migration of Heavy Metal

Test Requested: As specified by client, to determine Specific Migration of Heavy Metal from plastic used in

contact with food for compliance with French Décret 2007-766 with amendments, DGCCRF Information Notice 2004/64 with amendments and European Commission Regulation (EU) No

10/2011 with amendments.

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and

Annex V for selection of condition and EN13130-1:2004 for selection of test method, analysis was

performed by ICP-OES.

#### Sample 003

Simulant Used: 10% Ethanol Aqueous Solution

Test Condition: 100 °C 1.0 hr(s)



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Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Sample 004

Simulant Used: 10% Ethanol Aqueous Solution

Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Sample 005

Simulant Used: 10% Ethanol Aqueous Solution

Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND



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Comment PASS

#### Sample 006

Simulant Used: 10% Ethanol Aqueous Solution

Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Sample 009

Simulant Used: 10% Ethanol Aqueous Solution

Test Condition: 100 °C 1.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

### Sample 003

Simulant Used: 95% Ethanol Aqueous Solution

Test Condition: 60 °C 3.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	ma/ka	0.25	ND



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Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Sample 004

Simulant Used: 95% Ethanol Aqueous Solution

Test Condition: 60 °C 3.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

### Sample 005

Simulant Used: 95% Ethanol Aqueous Solution

Test Condition: 60 °C 3.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Sample 006



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Simulant Used: 95% Ethanol Aqueous Solution

Test Condition: 60 °C 3.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Sample 009

Simulant Used: 95% Ethanol Aqueous Solution

Test Condition: 60 °C 3.0 hr(s)

Test Item(s)	Max. Permissible	<u>Unit</u>	<u>MDL</u>	Test result
	<u>Limit</u>			
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND
Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				PASS

#### Notes:

- 1. mg/kg = milligram per kilogram of foodstuff in contact with
- 2. °C = degree Celsius
- 3. MDL=Method Detection Limit
- 4. ND= Not Detected(less than MDL)
- 5. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
- 6. The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

# French Arrêté du 13 Janvier 1976, French Décret 2007-766 with amendments and DGCCRF Information Notice 2004/64 with amendments-Composition analysis



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Test Requested: As specified by client, to determine Composition analysis from Stainless Steel used in contact

with food for compliance with French Arrêté du 13 Janvier 1976, French Décret 2007-766 with

amendments and DGCCRF Information Notice 2004/64 with amendments.

Test Method: SGS In-house method (GZTC CHEM-TOP-044-28 or GZTC CHEM-TOP-175-01), analysis was

performed by ICP-OES or titration method.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Tantalum (Ta)	1	%(w/w)	0.01	ND
Niobium (Nb)	1	%(w/w)	0.01	ND
Zirconium (Zr)	1	%(w/w)	0.01	ND
Molybdenum (Mo)	4	%(w/w)	0.01	ND
Titanium (Ti)	4	%(w/w)	0.01	ND
Aluminum (Al)	4	%(w/w)	0.01	ND
Copper (Cu)	4	%(w/w)	0.01	ND
Chromium (Cr)	≥13	% (w/w)	0.01	13.61
Comment				PASS

#### Notes:

- 1. %w/w = percentage of weight by weight
- 2. MDL=Method Detection Limit
- 3. ND = Not Detected(less than MDL)

# French Arrêté du 25 Novembre 1992 and French Décret 2007-766 with amendments –Volatile organic matter (VOM)

Test Requested: As specified by client, to determine Volatile organic matter (VOM) content from Silicone rubber

used in contact with food for compliance with French Arrêté du 25 Novembre 1992 and French

Décret 2007-766 with amendments.

Test Method: With reference to French Arrêté du Novembre 1992 Annex III.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>008</u>
Volatile organic matter (VOM)	0.5	%(w/w)	0.1	0.2
Comment				PASS

#### Notes:

- 1. %w/w = percentage of weight by weight
- 2. MDL=Method Detection Limit



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- 3. ND= Not Detected(less than MDL)
- 4. # = Exceeds the limit



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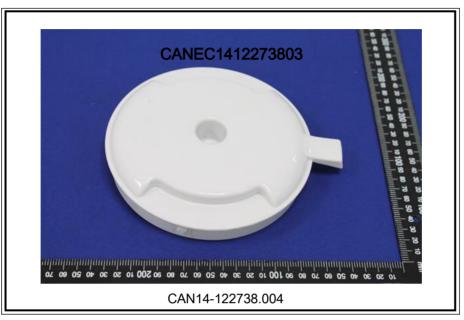
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