TEST REPORT

IEC 62133-2
Secondary cells and batteries containing alkaline or other non-acid electrolytes Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications
Part 2: Lithium systems

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Testing laboratory	Shenzhen TCT Testing Technology Co., Ltd.
Address	1B/F., Building 1, YibaolaiIndustrial Park, Qiaotou, Fuyong, Baoan District, Shenzhen, Guangdong, China.
Testing location	As above

Applicant's name	Shenzhen Grand Powersource Co., Ltd.
Address	Floor 4,Building 2, Floor 4/5,Zone A, Floor 3,Building 1, No.168, Honghu Road, Songgang Sub-district, Bao'an District, Shenzhen, Guangdong, P. R. China.
Manufacturer's name	Shenzhen Grand Powersource Co., Ltd.
Address	Floor 4,Building 2, Floor 4/5,Zone A, Floor 3,Building 1, No.168, Honghu Road, Songgang Sub-district, Bao'an District, Shenzhen, Guangdong, P. R. China.

Test specification :	
Standard	IEC 62133-2: 2017
Test procedure	Type approved
Test result	Pass
Non-standard test method	N/A

The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing Shenzhen TCT TestingTechnology Co., Ltd.

Test item description	Lithium-ion Cell
TradeMark	N/A
Model/type reference	955565
Ratings	3.7V, 5000mAh, 18.5Wh

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List of Attachments (including a total number of pages in each attachment):

Attachment 1: Critical components information (page 15)

Attachment 2: Photo documentation (page 20)

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
cl.5.6.2 Design recommendation; cl.7.1 Charging procedure for test purposes (Cells); cl.7.2.1 Continuous charging at constant voltage (Cells); cl.7.3.1 External short circuit (Cells); cl.7.3.3 Free fall (for Cells); cl.7.3.4 Thermal abuse (Cells); cl.7.3.5 Crush (Cells); cl.7.3.7 Forced discharge (Cells); cl.7.3.9 Design evaluation – Forced internal short circuit (cells) Tests are made with the number of cells and batteries specified in IEC 62133-2: 2017Table 1.	**Shenzhen TCT Testing Technology Co., Ltd.** 1B/F., Building 1, YibaolaiIndustrial Park, Qiaotou, Fuyong, Baoan District, Shenzhen, Guangdong, China.

Copy of marking plate:

The artwork below may be only a draft

- Lithium-ion Cell

  Model: 955565 ICP10/55/66

  3.7V 5000mAh 18.5Wh

  Shenzhen Grand Powersource Co., Ltd.

\+ Date: 2018. 09 Made in China

WARNING: Risk of Fire and Burns. Do Not Open, Crush, Heat Above 60°C/140F or Incinerate.

Do not short circuit. If bulges severely, discontinue use. Follow Manufacturer's Instructions.

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Test item particulars..... :	
Classification of installation and use..... :	To be defined in final product
Supply Connection..... :	Electrode plate
Recommend charging method declared by the manufacturer..... :	Charging the battery with 1000mA constant current until 4.20V and then constant voltage until charging current reduces to 50mA at ambient 20°C±5°C
Discharge current (0,2 It A) ..... :	1000mA
Specified final voltage..... :	3.0V
Upper limit charging voltage per cell..... :	4.2V
Maximum charging current..... :	2500mA
Charging temperature upper limit..... :	45°C
Charging temperature lower limit..... :	10°C
Polymer cell electrolyte type..... :	☐gel polymer☐solid polymer ☒N/A
Possible test case verdicts:	
- test case does not apply to the test object.....:	N/A
- test object does meet the requirement.....:	P (Pass)
- test object does not meet the requirement.....:	F (Fail)
Testing.....:	
Date of receipt of test item .....:	2018-09-11
Date (s) of performance of tests .....:	2018-09-12 to 2018-09-21

General remarks:

The test results presented in this report relate only to the object tested,
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"(CXX)" refers to sample number of cells, "X" is 0~9;
"(BXX #)" refers to sample number of batteries, "X" is 0~9;
"(See below table)" refers to a table appended to the report.

Throughout this report a point is used as the decimal separator.

When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies) ..... :	Same as applicant

General product information:

The cell consists of the positive electrode plate, negative electrode plate, separator, electrolyte, case. The positive and negative electrode plates are housed in the case in the state being separated by the separator

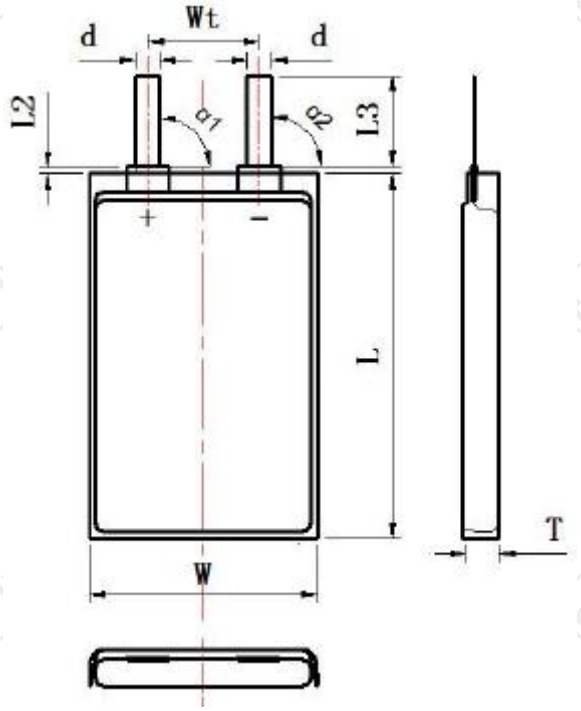
The main features of the cell as below (clause 7.1.1):

Model	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
955565	5000mAh	3.7V	1000mA	1000mA	2500mA	2500mA	4.20V	3.0V

The main features of the cell as below (clause 7.1.2):

Model	Upper limit charge voltage	Taper-off current(0,05 It A)	Lower charge temperature	Upper charge temperature
955565	4.20V	250mA	10°C	45°C

Construction:



T: 9.50mm Max W:55.0mm Max L:65.50mm Max
Cell (Unit: mm)

Circuit diagram:

None, cell only.

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4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P

5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		N/A
	The insulation resistance between the positive terminal and externally exposed metal surfacesof the battery (excluding electrical contact surfaces)is not less than 5 MΩ		N/A
	Insulation resistance (MΩ) ..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		N/A
	Orientation of wiring maintains adequate clearance and creepage distances between conductors		N/A
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		N/A
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on narrow side of the pouch cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	**Temperature, voltage and current management**		N/A
	Batteries are designed such that abnormal temperature rise conditions are prevented	Cell only.	N/A
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		N/A
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified		N/A
5.5	**Terminal contacts**		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	Complied.	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P

	Terminal contacts are arranged to minimize the risk of short-circuit		P
5.6	**Assembly of cells into batteries**		N/A
5.6.1	General		N/A
	Each battery have an independent control and protection for current, voltage,temperature and any other parameter required for safety and tomaintain the cells within theiroperating region	Cell only	N/A
	This protection may be provided external to the battery such aswithin the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		N/A
	Batteries that are designed for the selective discharge of a portion of their series connectedcellsincorporate circuitry to prevent operation of cells outside the limits specified by thecell manufacturer		N/A
	Protective circuit components added as appropriate and consideration given to the end-device application		N/A
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		N/A
5.6.2	Design recommendation	Cell only.	N/A
	For the battery consisting of a single cell or a single cellblock, it is recommended that thecharging voltage of the cell does not exceed the upper limit of the charging voltagespecified in Table 2		N/A
	For the battery consisting of series-connected plural single cells or series-connected pluralcellblocks, it is recommended that the voltages of any one of the single cells or singlecellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, bymonitoring the voltage of every single cell or the single cellblocks		N/A

	For the battery consisting of series-connected plural single cells or series-connected pluralcellblocks, it is recommended that charging is stopped when the upper limit of thecharging voltage is exceeded for any one of the single cells or single cellblocks bymeasuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltagenot be counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closelymatched capacities, be of the same design, be of the same chemistry and be from thesame manufacturer		N/A
	It is recommended that the cells and cell blocks not discharged beyond the cellmanufacturer's specified final voltage		N/A
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitryincorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries	Cell only.	N/A
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse		N/A
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		N/A
	The battery case and compartments housing cellsdesigned to accommodate celldimensional tolerances during charging anddischarging as recommended by the cellmanufacturer		N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	**Quality plan**		P
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan provided.	P
5.8	**Battery safety components**	Cell only.	N/A
	According annex F		N/A

6	**TYPE TEST AND SAMPLE SIZE**	P

	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	Coin cells with resistance ≤ 3 Ω (measured according annex D) are tested according table 1	Not coin cells	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and overdischarge protection	Cell only.	N/A
	When conducting the short-circuit test, considerationgiven to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test	Cell only.	N/A

7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carriedout in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer	See page 3.	P
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant currentof 0.2 It A down to a specified final voltage	See page 3.	P
7.1.2	Second procedure		P
	This charging procedure applies only to7.3.1, 7.3.4, 7.3.5, and 7.3.9		P
	After stabilization for 1 h and 4 h, respectively, at ambient temperature of highest testtemperature and lowest test temperature, as specified in Table 2, cells are charged by usingthe upper limit charging voltage and maximum charging current, until the charging current isreduced to 0,05 It A, using a constant voltage charging method	Charge temperature specified by manufacturer: 10-45°C. 10°C used for lower limit tests. 45°C used for upper limit tests.	P
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)		P
	Fully charged cells are subjected for 7 days to a charge using the charging method forcurrent and standard voltage specified by the cell manufacturer	Charging for 7days with 1000mA.	P
	Results: No fire.No explosion. No leakage.....:	(See appended table7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)		N/A
	Oven temperature (°C).....:		—

	Results:No physical distortion of the battery case resulting in exposure of internal protectivecomponents and cells		N/A
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20% of the maximum temperature rise		P
	Results: No fire. No explosion.....:	(See appended table7.3.1)	P
7.3.2	External short-circuit (battery)	Cell only.	N/A
	The batteries were tested until one of the following occurred:		N/A
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuitconducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		N/A
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperaturecoefficient (PTC) thermistor		N/A
	Results: No fire. No explosion.....:		N/A
7.3.3	Free fall	Tested complied.	P
	Results: No fire. No explosion	No fire. No explosion.	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C).....:	130°C	—
	Results: No fire. No explosion	No fire. No explosion.	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ±0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: No fire. No explosion.....:	(See appended table7.3.5)	P
7.3.6	Over-charging of battery	Cell only	N/A
	The supply voltage which is:		N/A

	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed6,0 V) for single cell/cell block batteries or		N/A
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		N/A
	Test was continued until the temperature of the outer casing:		N/A
	- Reached steady state conditions (less than 10°C change in 30-minute period); or		N/A
	- Returned to ambient		N/A
	Results: No fire. No explosion.....:		N/A
7.3.7	Forced discharge (cells)	Tested complied.	P
	If the discharge voltage reaches the negative value of upper limit charging voltage within the testing duration, the voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		P
	If the discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration, the test is terminated at the end of the testing duration		N/A
	Results: No fire. No explosion.....:	(See appended table7.3.7)	P
7.3.8	Mechanical tests (batteries)	Cell only.	N/A
7.3.8.1	Vibration		N/A
	Results: No fire, no explosion, no rupture, no leakage or venting. .....:		N/A
7.3.8.2	Mechanical shock		N/A
	Results: No leakage, no venting, no rupture, no explosion and no fire .....:		N/A
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for .....:	France, Japan, Republic of Korea, Switzerland	—
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	400N for prismatic cell.	P
	Results: No fire .....:	(See appended table7.3.9)	P

8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells ensure that information is provided about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries ensure that equipment manufacturers and, in the case of direct sales, end-users are provided with information to minimize and mitigate hazards		N/A
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis provided to the end user		N/A
	Do not allow children to replace batteries without adult supervision		N/A
8.2	**Small cell and battery safety information**	Not small cell and battery.	N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallowable out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A

9	**MARKING**		P
9.1	**Cell marking**		P
	Cells marked as specified in IEC 61960, except coin cells	The cell is marked in accordance with IEC 61960, also see Copy of marking plate.	P
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**	Cell only.	N/A
	Batteries marked as specified in IEC 61960, except for coin batteries		N/A

	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity. Batteries also marked with an appropriate caution statement		N/A
	Terminals have clear polarity marking on the external surface of the battery		N/A
	Batteries with keyed external connectors designed for connection to specific end products need not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	**Caution for ingestion of small cells and batteries**	Not small cell and battery.	N/A
	Coin cells and batteries identified as small batteries according to 8.2 include a caution statement regarding the hazards of ingestion in accordance with 8.2	.	N/A
	When small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion given on the immediate package		N/A
9.4	**Other information**		P
	Storage and disposal instructions	Information for storage instructions mentioned in manufacturer's specifications.	P
	Recommended charging instructions	Information for recommended charging instructions mentioned in manufacturer's specifications.	P

10	**PACKAGING AND TRANSPORT**		P
	Packaging for coin cells not small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells.	N/A
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants		P

ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		**P**
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**	Complied.	P
A.3	**Consideration on charging voltage**	Complied.	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.20V applied.	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		P

A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.20V applied.	P
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied	Charging temperature range declared by client is: 10-45°C	N/A
A.4.3	High temperature range	Not higher than the temperature specific in this standard	N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range	Not Lower than the temperature specific in this standard	N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint	Cell specified final voltage 3.0V, not exceed 3.0V specified by manufacturer.	P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P
A.5.4	Shape of nickel particle		P
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A

A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		P
A.6	**Experimental procedure of the forced internal short-circuit test**		P
A.6.1	Material and tools for preparation of nickel particle		P
A.6.2	Example of a nickel particle preparation procedure		P
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P
A.6.5	Caution for rewinding separator and electrode		P
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P

ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**	N/A

ANNEX C	**RECOMMENDATIONS TO THE END-USERS**	N/A

ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A
D.1	**General**		N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement..... :	(See appended tableD.2)	N/A
	Coin cells with an internal resistance of less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing		N/A

ANNEX E	**PACKAGING AND TRANSPORT**	N/A

ANNEX F	**COMPONENT STANDARDS REFERENCES**	N/A

Attachment 1: Critical components information					**P**
Object/part no.	**Manufacturer/ trademark**	**Type/model**	**Technical data**	**Standard**	**Mark(s) of conformity[1)]**
Cell	Shenzhen Grand Powersource Co.,Ltd.	955565	3.7V,5000mAh	IEC 62133-2: 2017	Tested with appliance
-Positive electrode	Hunan Shanshan	LC400	D50=8.0-11.0μm, $LiCoO_2$,PVDF, ConductiveAdditive, Al foil	--	--
- Negative electrode	Shanghai Shanshan	FSN-1	D50=15±2μm, Graphite,CMC, SBR, ConductiveAdditive, Copper foil	--	--
- Separator	ZhongKe	85.5mm*20μm	PP, Single layer, shutdown emperature: 130°C	--	--
- Electrolyte	Dongguan Shanshan	LD-3019	$LiPF_6$, DEC, DMC, EMC	--	--
Tape	Interchangeable	Interchangeable	130°C	UL 510	UL approved
Supplementary information: **[1)] Provided evidence ensures the agreed level of compliance.**					

7.2.1	TABLE: Continuous charging at constant voltage (cells)			P
Sample no.	**Recommended charging voltage Vc (Vdc)**	**Recommended charging current I_{rec} (A)**	**OCV beforetest(Vdc)**	**Results**
C01	4.20	1.0	4.18	P
C02	4.20	1.0	4.17	P
C03	4.20	1.0	4.18	P
C04	4.20	1.0	4.17	P
C05	4.20	1.0	4.18	P

Supplementary information:

- No fire or explosion
- No leakage
- Others (please explain)

7.3.1	TABLE: External short-circuit (cell)				P
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise ΔT,~~ (°C)**	**Results**
Samples charged at charging temperature upper limit45°C					
C01	55.0	4.18	80	113.5	P
C02	55.0	4.17	79	114.3	P
C03	55.0	4.18	78	110.5	P
C04	55.0	4.17	79	112.4	P
C05	55.0	4.17	80	112.7	P
Samples charged at charging temperature lower limit10°C					
C06	55.0	4.15	79	108.6	P
C07	55.0	4.14	79	111.7	P
C08	55.0	4.15	78	112.2	P
C09	55.0	4.14	80	108.7	P
C10	55.0	4.15	79	113.4	P

Supplementary information:

- No fire or explosion
- Others (please explain)

7.3.2	TABLE: External short-circuit (battery)					N/A
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise ΔT,~~ (°C)**	**Component single fault condition**	**Results**

Supplementary information:

- No fire or explosion
- Others (please explain)

7.3.5	TABLE: Crush (cells)			P
Sample no.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit45°C				
C01	4.18	4.18	13.1	P
C02	4.17	4.17	13.2	P
C03	4.18	4.18	13.2	P
C04	4.17	4.17	13.2	P
C05	4.18	4.18	13.1	P

Supplementary information:

- No fire or explosion
- Others (please explain)

7.3.6	TABLE: Over-charging of battery			N/A
Constant charging current (A) .....:				—
Supply voltage (Vdc) .....:				—
Sample no.	**OCV before charging (Vdc)**	**Total charging time (minute)**	**Maximum outer case temperature (°C)**	**Results**

Supplementary information:

- No fire or explosion
- Others (please explain)

7.3.7	TABLE: Forced discharge (cells)			P
Sample no.	**OCV before application of reverse charge (Vdc)**	**Measured reverse charge I_t (A)**	**Lower limit discharge voltage (Vdc)**	**Results**
C01	3.34	5.0	-4.20	P
C02	3.33	5.0	-4.20	P
C03	3.34	5.0	-4.20	P
C04	3.33	5.0	-4.20	P
C05	3.34	5.0	-4.20	P

Supplementary information:
- No fire or explosion
- Others (please explain)

7.3.8.1	TABLE: Vibration				N/A
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test(g)**	**Results**

Supplementary information:
- No fire or explosion
- No rupture
- No leakage
- No venting
- Others (please explain)

7.3.8.2	TABLE: Mechanical shock				N/A
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test(g)**	**Results**

Supplementary information:
- No fire or explosion
- No rupture
- No leakage
- No venting
- Others (please explain)

7.3.9	TABLE: Design evaluation – Forced internal short-circuit (Cells)				P
Sample no.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location[1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit45°C					
C01	45	4.18	1	400	P
C02	45	4.17	1	400	P
C03	45	4.18	1	400	P
C04	45	4.17	1	400	P
C05	45	4.17	1	400	P
Samples charged at charging temperature lower limit 10°C					
C06	10	4.15	1	400	P
C07	10	4.14	1	400	P
C08	10	4.15	1	400	P
C09	10	4.14	1	400	P
C10	10	4.15	1	400	P

Supplementary information:

[1)]Identify one of the following:

1: Nickel particle inserted between positive and negative (active material) coated area.

2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

- No fire or explosion
- Others (please explain)

D.2	TABLE: Internal AC resistance for coin cells			N/A
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results[1)]**

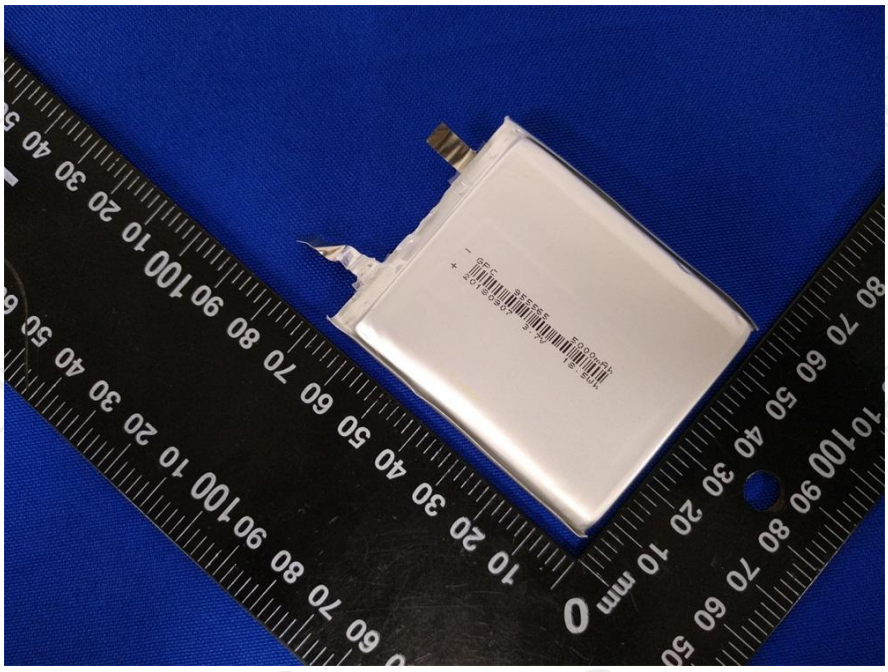
Supplementary information:

[1)] Coin cells with internal resistance less than or equal to 3 Ω, see test result on corresponding tables

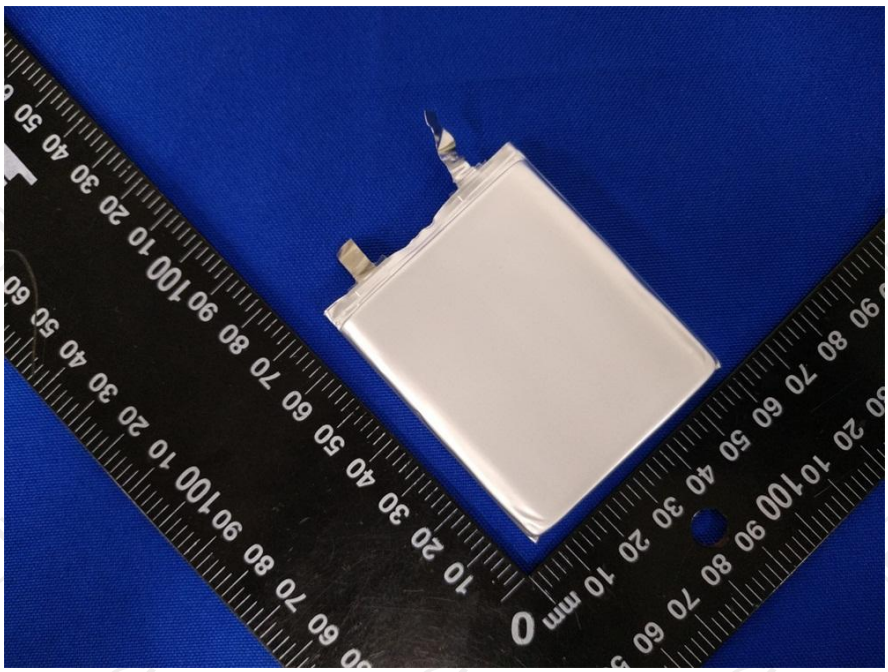
Attachment2

Photo Documentation

Product: Lithium-ion Cell
Type Designation: 955565



Picture 1. Cell view-1



Picture 2. Cell view-2

***** End of Test Report *****